

Drum Pressure	Below 600 psi	600 to 1,000 psi	1,000 to 2,000 psi	Over 2,000 psi
Total Solids ppm			0.15	0.05
Total Hardness	0	0	0	0
Silica	1.7 to 2.5	0.4 to 0.8	0.04 to 0.4	0.01 to 0.04
Iron, ppm	0.1	0.05	0.01	0.01
Copper, ppm	0.05	0.03	0.005	0.005
Oxygen, ppm	0.007	0.007	0.007	0.007
pH	8.0 to 9.5	8.0 to 9.5	8.5 to 9.5	8.5 to 9.5
Organic	0	0	0	0